

Tuesday, 24/06/2008 12:51:22 PM  
Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HAND ARM
Job Number	: 40018		
Estimate Number	: 12057		
P.O. Number	:	Part Number	: PB6743001127
This Issue	: 24/06/2008 S.O. No. :	Drawing Number	: B6743001 PAGE35
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 01/07/2008 Qty: 5 Um: Each
Checked & Approved By	: <u>MF 08-06-24</u>		
Comment	: Est. A 05.07.20 New issue KJ/JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T1000W188	6061T6 TUBE 1.00 X .188W
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Comment: Qty.: 0.5513 f(s)/Unit Total: 2.7563 f(s)

6061T6 TUBE 1.00 X .188W

Material: 6061-T6 tubing 1.00" x 0.187" wall (QQ-A-200/8 or QQ-A-225/8)

(M6061T6T1.00W.188)

Identify for B67-43001-127

Batch: M107779M104480 x 1 FT26 08/06/28

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

Turn as per Dwg B67-43001

Deburr

Dwg Rev: B126 08/06/28

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

26 08/06/28

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: CONVENTIONAL MILLING MACHINE

Mill as per Dwg B67-43001

Deburr

26 08/06/28

5.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

26 08/06/28 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 24/06/2008 12:51:22 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HAND ARM

Job Number: 40018

Part Number: PB6743001127

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

J-F ~~08/06/08~~ 08/06/08

5

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: J-F

mf 08-07-09

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/10 J-F

Job Completion



mf 08-07-09

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

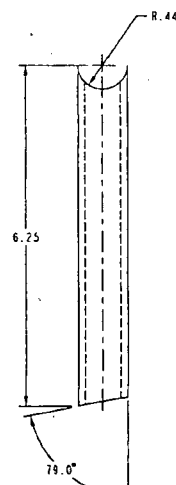
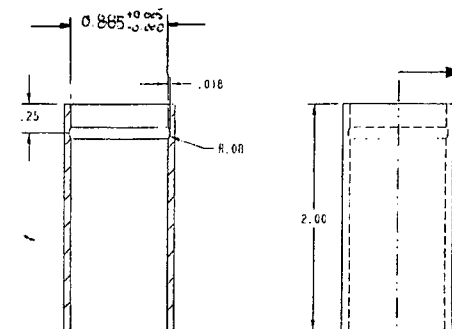
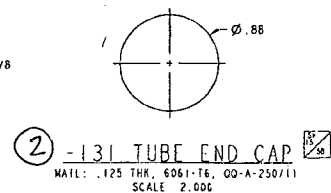
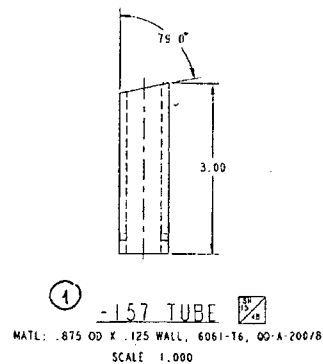
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

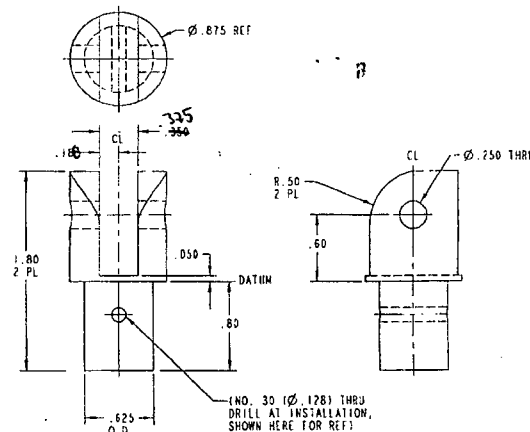
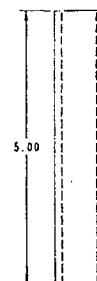
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

RELEASED  
# 06-01-20



REFERENCE ONLY



PREMIER AVIATION, INC.  
2000 Aviation Parkway, Grand Prairie, Texas 75050  
DATE: 08-11-84  
REV: 1  
BY: JCM  
CHECKED: JCM  
APPROVED: JCM  
PART: B67-43001  
QUANTITY: 35  
UNIT: 45

ORIGINAL

